



## Material - UNS J92615

## **Standard Specification for Alloy Steel Casting**

Group - Ferrous Stainless Steel Alloys
Sub Group - UNS J92615 Alloy Steel Casting
Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries
Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.500 max.		
Silicon	Si %	1.500 max.		
Manganese	Mn %	1.000 max.	Normalising or Annealing	
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.040 max.		
Chromium	Cr %	26.000 - 30.000		
Nickel	Ni %	4.000 max.		
Iron	Fe %	Balance		•
-	-	-	Mechanical Properties	
-	-		Tensile Strength in Mpa	380 min.
-	-	-	Yield Strength in Mpa	-
-	-	-	Elongation in %	-
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
-	-	-	Impac <mark>t in Joule</mark>	-

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
G X 40 Cr 28	UNI	Italy	Casting	
G X 35 CrNi 28-05	UNI	Italy	Casting	
G X 40 CrNi 27-4	DIN	Germany	Casting	
1.4340	DIN	Germany	Casting	
A 743 CC50	ASTM	USA	Casting	
3444 Grade 9	IS	India	Casting	
3444 Grade 13	IS	India	Casting	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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